



Mechanical Power driven by **Perkins**°

- Manufactured in facilities certified with ISO 9001:2015, ISO 14001:2015 & OHSAS
- 18001:2007.
- Manufactured in accordance to 8528-1 to 12.
- Engine performance according to ISO 3046, BS 5514, DIN 6271.
- Alternator performance according to NEMA-MG1, BS 5000, DIN EN, relevant ISO, IEC60034.
- Breaker complies with IEC 60947-2.











PI 438P

Industrial Generating Set



MODEL	rpm / Hz	VOLTAGE	PRIME (1)	STANDBY (2)
PI 438P	1800 / 60	480 / 277	400 kVA / 320 kWe	438 kVA / 350.4 kWe

ENGINE SPECIFIC	ATIONS		
Rated Output (PRP)	373 kW _m		
Rated Output (ESP)	406.5 kW _m		
Engine Make & Mode	Perkins 2206A-E13TAG2		
No. of Cylinders	6 Vertical In-line		
Cycle	Cycle		
Aspiration		Turbocharged	
Cooling Method		Water	
Governing Type		Electrical	
Governing Class	G2 - ISO 8528 Part 1		
Compression Ratio		16.3:1	
Displacement	12.5 L(762.in³)		
BorexStroke	130x157mm		
Battery and Charger A	24 VDC , 70 Amp		
AIR SYSTEM			
Air Filter Type		Dry Element	
Combustion Air Flow	(PRP)	27.4 m³/min	
Combustion Air Flow	(ESP)	29 m³/min	
Radiator Air Flow		716 m³/min	
COOLING SYSTEM	Λ		
Total Coolant Capaci	ty (L)	51.4 L (13.57 US gal)	
Water Pump Type		Centrifugal Eng-Driven	
Radiator Fan Load	19 kW		
Heat Radiation to Roo	40.3 kW		
Heat Radiation to Roo	49.6 kW		
LUBRICATION SYS	STEM		
Oil Filter Type	Full-flow replaceable filter		
Total Oil Capacity	Total Oil Capacity		
Oil Pan	Oil Pan		
Oil Type	Oil Type API CH4/0		

FUEL SYSTEM				
Fuel Filter	Replaceable 'Ecoplus' fuel filter elements with primary filter/water separator			
Recommended Fuel	Class A2 Diesel			
Fuel Consumption Stand	by 87 L/hr (22.98 US gal/hr)			
Fuel Consumption 100% F	PRP 81 L/hr (21.39 US gal/hr)			
Fuel Consumption 75% PI	RP 62 L/hr (16.37 US gal/hr)			
Fuel Consumption 50% PI	RP 43 L/hr (11.35 US gal/hr)			
EXHAUST SYSTEM				
Muffler Type	Industrial Grade			
Max. Back Pressure	6.8 kPa			
Exhaust Gas Flow (PRP/E	SP) 67.5 / 73.5 m³/min			
Exhaust Gas Temperature(PRP/ESP)	630°C/660°C			
ALTERNATOR SPECI	FICATIONS			
Rated Output (Prime) (1)	440 kVA			
Rated Output (Standby)	²⁾ 475 kVA			
Alternator Make & Model	Stamford HCI444E			
Number of Poles	4			
Number of Winding Lead	ls 12			
Type of Bearing	Single			
Insulation Class / Temp R	ise H/H			
Efficiency @ Rated Volta	ge 93.3%			
Ingress Protection Rating	JP 23			
Excitation System	Self Excited			
AVR Model S	AVR Model Stamford – AS440			
ALTERNATOR OPER	ATING DATA			
Overspeed	2250 r.p.m			
Voltage Regulation	±1%			
Waveform distortion	No load < 1.5%, Linear load < 5%			
Radio Interface E	N 61000-6-2 & EN 61000-6-4			
Cooling Air Flow	0.99 m³/sec			

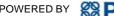
⁽¹⁾ PRIME POWER RATING (PRP): PRP is defined as the maximum power which a Generating set is capable of delivering continuously whilst supplying a variable electrical load when operated for an unlimited number of hours per year. The permissible average power output over 24 hours shall not exceed 70% of PRP unless otherwise agreed by RIC engine manufacturer. An overload capability of 10% of 100% of the prime rated electrical power is permitted for emergency use for a period of 1 hour within 12 hours of operation

⁽²⁾ EMERGENCY STANDBY POWER RATING (ESP): ESP is defined as the maximum power available during a variable electrical power sequence, under the stated operation condition, for which a generating set is capable of delivering power in the event of a utility power outage or under test condition for up to 200 Hours of operation per year. The permissible average output over 24 hour of operation shall not exceed 70 % of the ESP power rating noting that no over load is permitted.



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CONTROLLER SPECIFICATIONS				
Controller Make & N	DeepSea 6120			
Operation Mode	MRS / AMF (optional)			
Display Graphic Back		x-lit LCD (128x64) pixles		
Ingress Protection F	IP65			
Binary Inputs/Outpu	6 / 4			
Analog Inputs	4			
Measurement Vac, A, H		z, kVA, kW, Vdc		
Event Log Alarms Id		g, Hrs log		
Communication	USB			

ENCLOSURE SPECIFICATIONS				
Enclosure Type Acousti		c & Weather Proof		
Anticorrosive Protection				
Polyester Powder Coated Galvanized Sheet				
Ingress Protection Ra	IP23			
Lifting	Lifting ISO Stan			
Emergency External Er		mergency Push Button		
Canopy RAL Color	RAL 2000			
Baseframe RAL Colo	RAL 9011			
Noise Pressure level @ 7m		82 dB(A)		

GENSET DIMENSIONS & WEIGHT

GENSET TYPE	Length (mm)	Width (mm)	Height (mm)	Fuel Tank Capacity (L)	Dry Weight (kg)	Wet Weight (kg)
OPEN	3515	1250	2204	690	3022	3100
CLOSE	5205	1624	2605	1030	4070	4200

STANDARD MECHANICAL FEATURES

Genset design provides a low noise level with an optimized performance of the ventilation and exhaust systems at 50 °C ambient temperature.

Robust structure design of Enclosure and Baseframe.

Heavy duty lifting lugs.

Multi doors for easy access & maintenance.

Ingress Protection Rating according to BS EN 60529.

Heavy Duty Baseframe with built-in tank & forklift pockets.

Industrial Grade Muffler with rain cap.

STANDARD ELECTRICAL FEATURES

An advance Control system is designed to provide a comprehensive protection and to monitor the parameters of generating set.

MCCB power circuit breaker.

Battery with charging alternator, cables, and tray.

Sealed harness & high resistant electrical connections.

Fast and accurate protection response.

Generating Set remote start function.

Numeric display with LED. Various languages capable.

OPTIONAL FEATURES

Advanced Controllers are available on request.

4 poles manual / Motorized Circuit breaker

Jacket water pre-heater

Static Battery Charger

Residential / Critical grade muffler

Fuel Filter / Water separator Fuel Filter

Remote Annunciator

Application

Infrastructure, Industrial, Residential, Telecom, Defense, Mining, Agriculture



